


SOLUTION

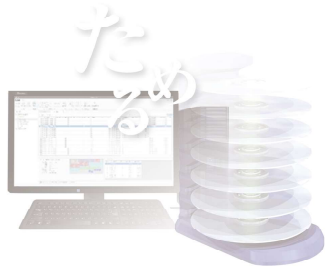


# VPSS 4i<sup>2</sup>

Blank CAM

BLANK







The Engineering AMADA






**The Engineering AMADA**

 Please read the "Instruction Manual" carefully before use to ensure safety and proper operation.

\*The specifications, appearance and equipment are subject to change without notice.  
 \*For details on the operating environment, please consult your sales representative.  
 \*The functions may be limited depending on the specifications of the processing machine.  
 \*The specifications in this catalog are for Japan.

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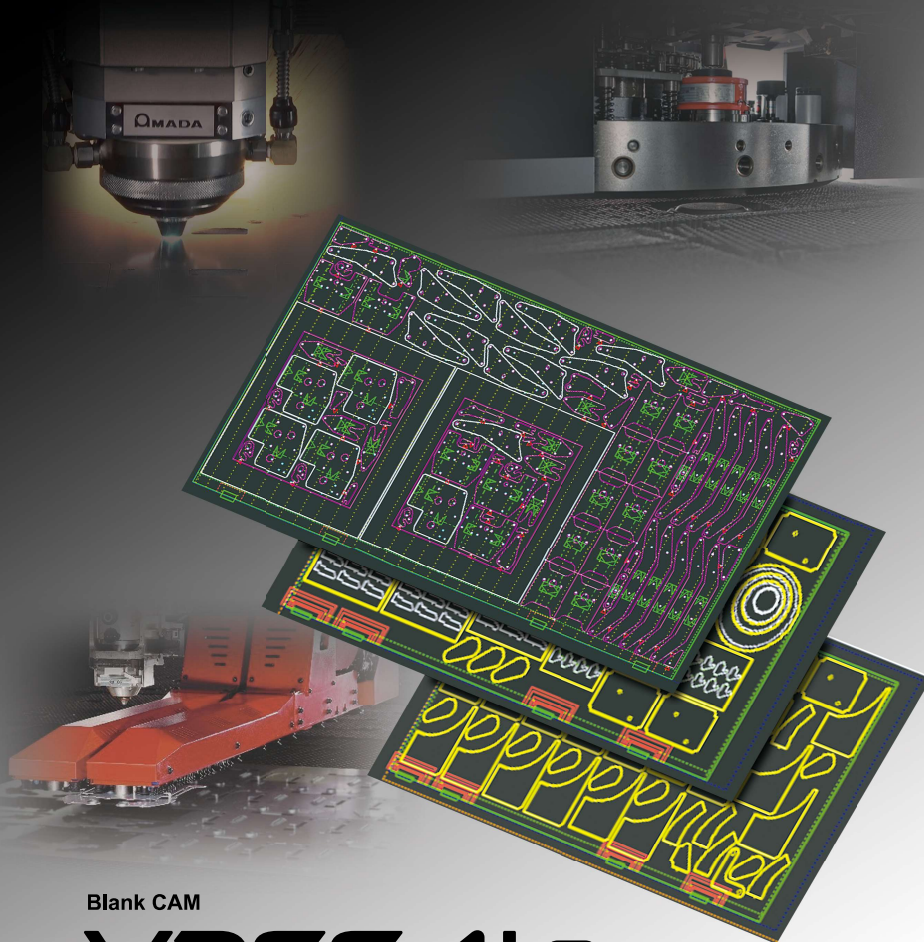
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## Create the best nesting program for machines Improved productivity with optimum sheet utilization.

Nesting can be created from Unfold drawings in DXF.  
Nesting is also possible from programs that already have tools and lasers assigned.  
Programs for special tools and automation equipment can also be created.

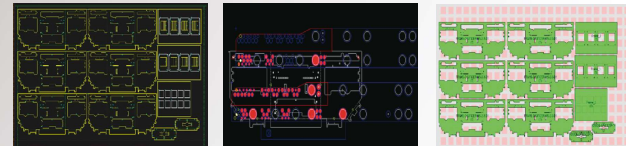


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**VPSS 4ie** BLANK

### VPSS 4ie BLANK Features and Functions

#### • Automatic nesting/enriched assignment functions

Nesting of not only single parts but also assembly units can be created with a single click.  
Parts pick-up and stacking program are also processed automatically.  
Extensive editing functions create programs for continuous and stable processing while maintaining productivity.



#### • Manual nesting

When manipulating parts on the sheet after nesting, they are automatically placed so that they do not interfere with other parts.

#### • Effective use of materials

Sheets can be saved as remnant or skeleton materials and used for the next time the material is needed.

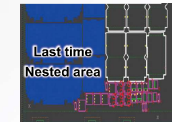
#### Rectangle assignment



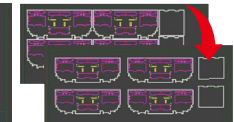
#### Real shape assignment



#### Use of remnant material

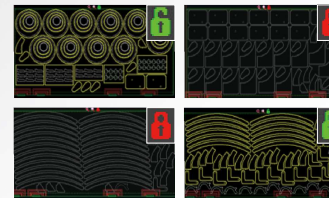


#### Automatic parts spacing



#### • Re-nesting

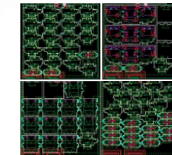
Only the sheets you want to nest again are automatically nested.



#### • Pattern typesetting

Nesting to be the same pattern.

#### 4 types x 1 sheet



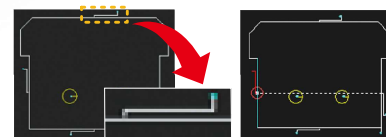
#### 1 type x 4 sheets



#### • Soft joint

Automatic assignment of soft joints that can prevent parts from rising with jointless.

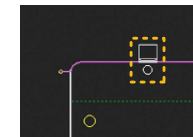
\*Machine option



#### • Auto assignment for special tools

Special tools such as TK assist tool and ARFT-BCLS tool can be automatically assigned.

#### TK assist tool



#### ARFT-BCLS tool

